

9535147

TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.I.-8400, 2400BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEPSURFACE FINISH SPEC.
IS IN ACCORDANCE
WITH G.M. ENG'N STDS

THIRD ANGLE PROJECTION

#12 GA.
(2,65)R.25
(6,35)6.81
(172,97)5.81⁺⁰⁰₋₀₃(147.57⁺⁰_{-0,76})(A₁)(38.1)
1.50

Yer No Sira No

1 5675

ST 37-1

						NO. REQ.		NAME OF PART		PART NO.		IT. NO.	
						MATERIAL		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.					
						EMS 56 HRSS COM. Q.P.		STRIP					
						DR. R.A. Print		DATE 4-4-78					
						CHK. J. L. L.		DATE 5-11-78					
						SUP. J. L. L.		DATE 5-12-78					
						WELD.		MOD. ENGR.		FIRST USED ON		PART NO.	
						MAT'L. RAK		ENGR. J. B.		5-15-78		D77 9535147	
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		APVD.			

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